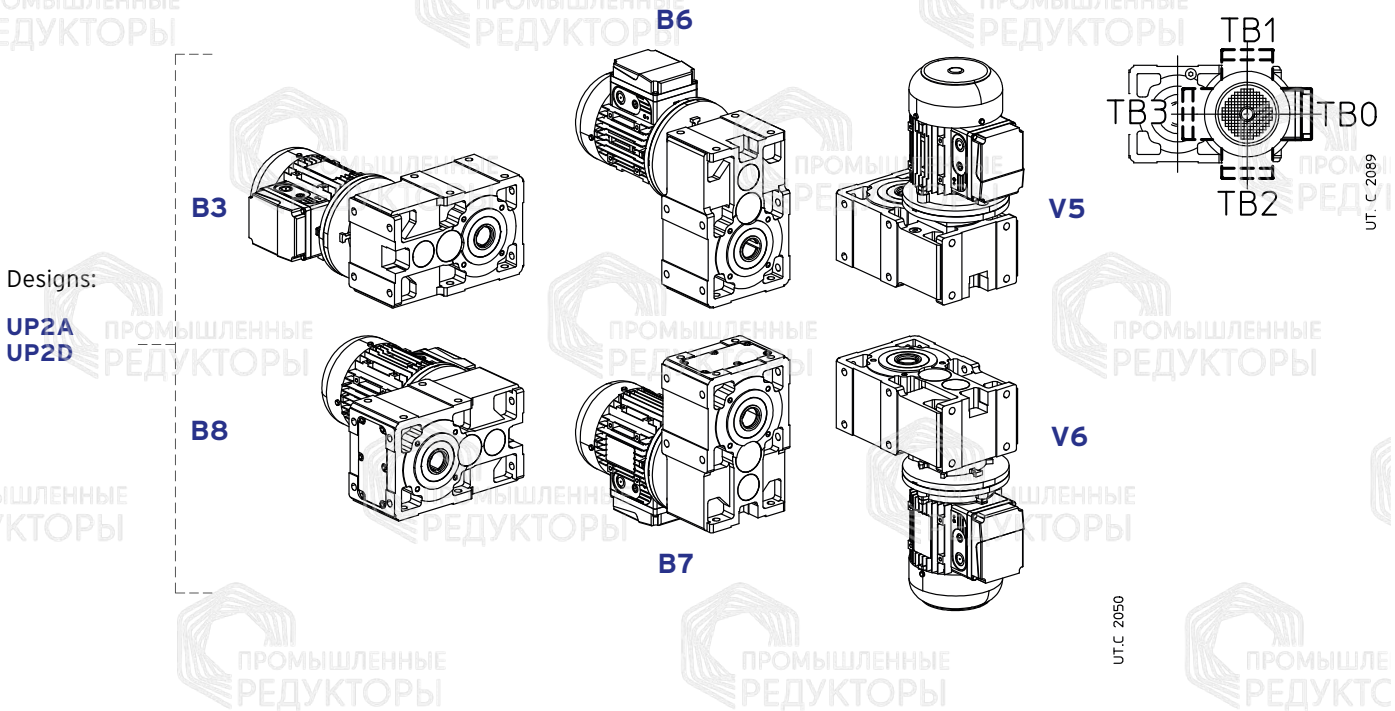


## 12 - Dimensions, designs, mounting positions of helical gearmotors

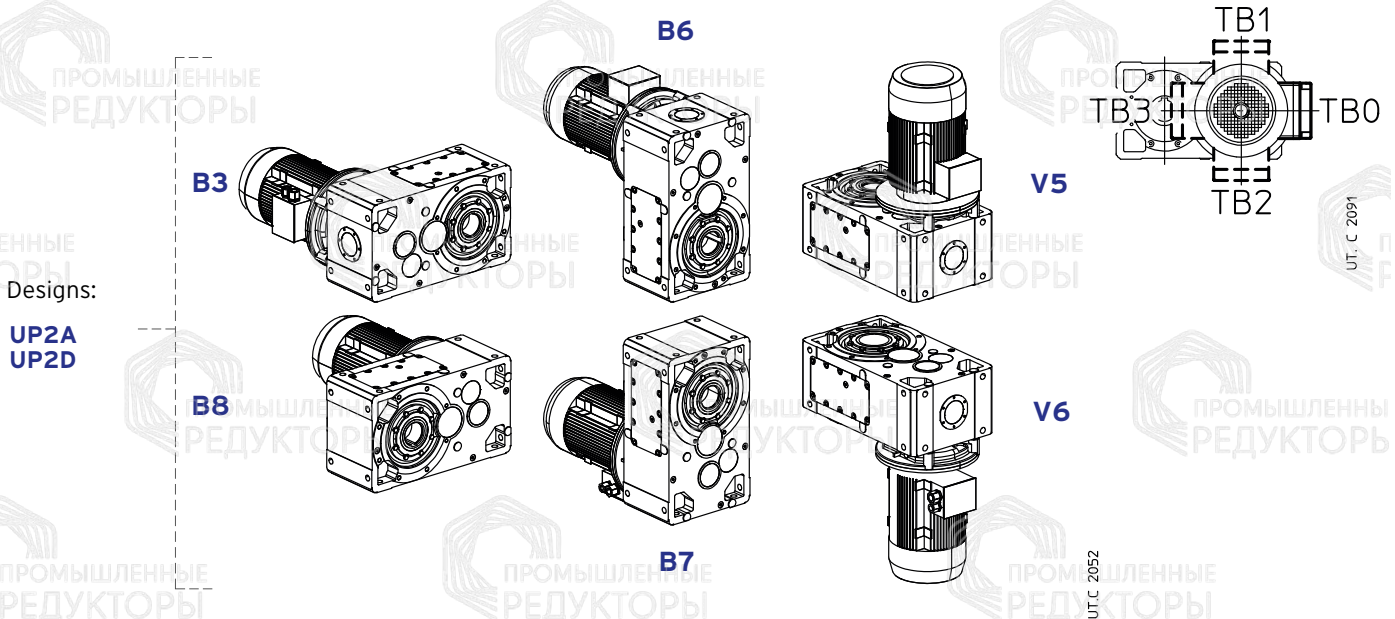
### Mounting positions

Unless otherwise stated, gear reducers are supplied in mounting position **B3** (see ch. 2).

#### MR 2I 40 ... 125



#### MR 2I 140 ... 360



### Oil quantity MR 2I 40 ... 360

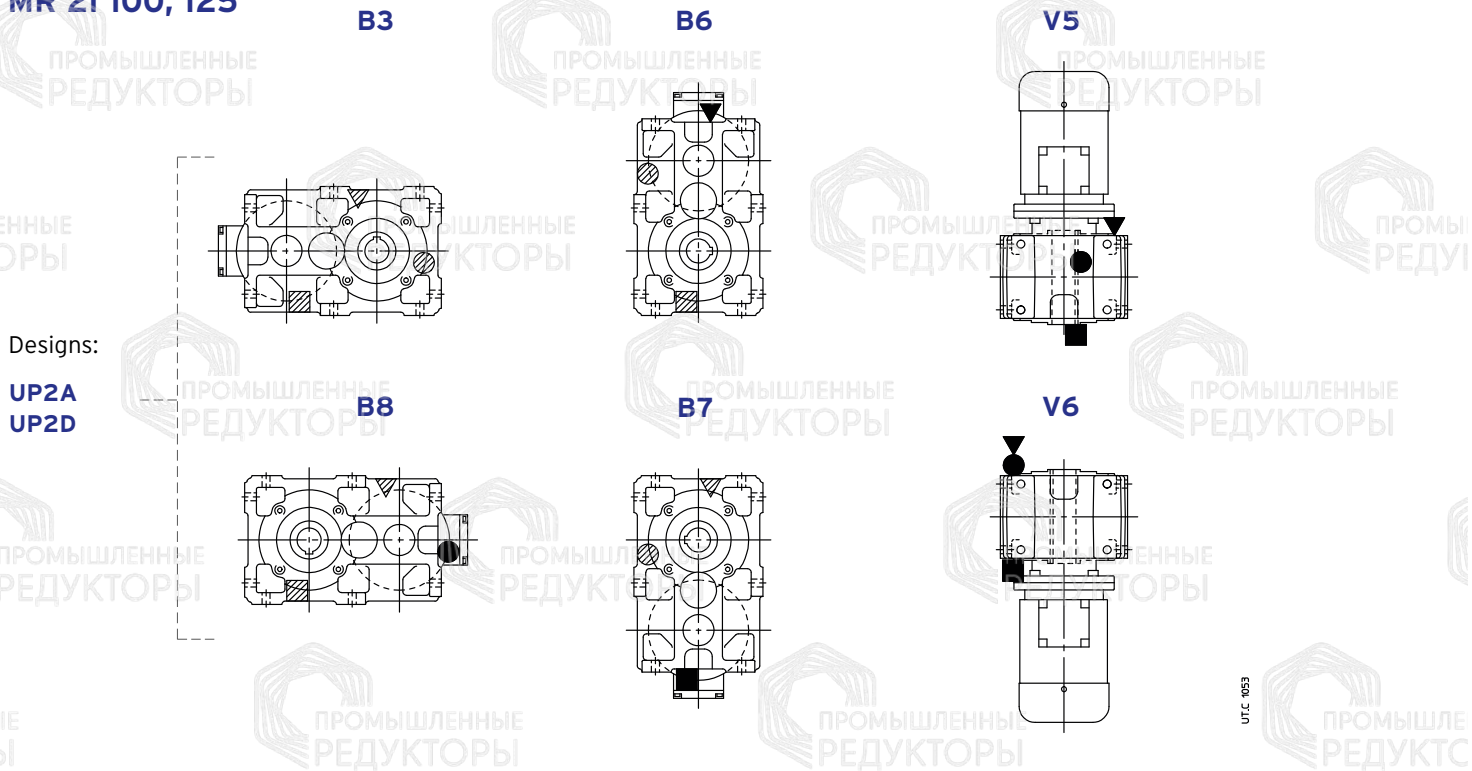
Stated oil quantities [l] are approximate for provisioning. The exact oil quantity the gear reducer is to be filled with is defined by the level plug.

Mounting position	40	50	63, 64	80, 81	100	125	140	160	180	200	225	250	280	320, 321	360
<b>B3</b>	0,4	0,6	0,9	1,5	2,9	5,6	6,6	12	13	25	26	47	51	97	100
<b>B8</b>	0,4	0,6	0,9	1,5	2,9	5,6	6,6	12	13	25	26	47	51	97	100
<b>B6</b>	0,55	0,8	1,2	2,3	5	9	9,7	18	19	35	37	67	72	137	140
<b>B7</b>	0,55	0,8	1,2	2,3	5	9	9,7	18	19	35	37	67	72	137	140
<b>V5</b>	0,55	0,8	1,2	2,3	5	9	9,7	18	19	35	37	67	72	137	140
<b>V6</b>	0,55	0,8	1,2	2,3	5	9	9,7	18	19	35	37	67	72	137	140

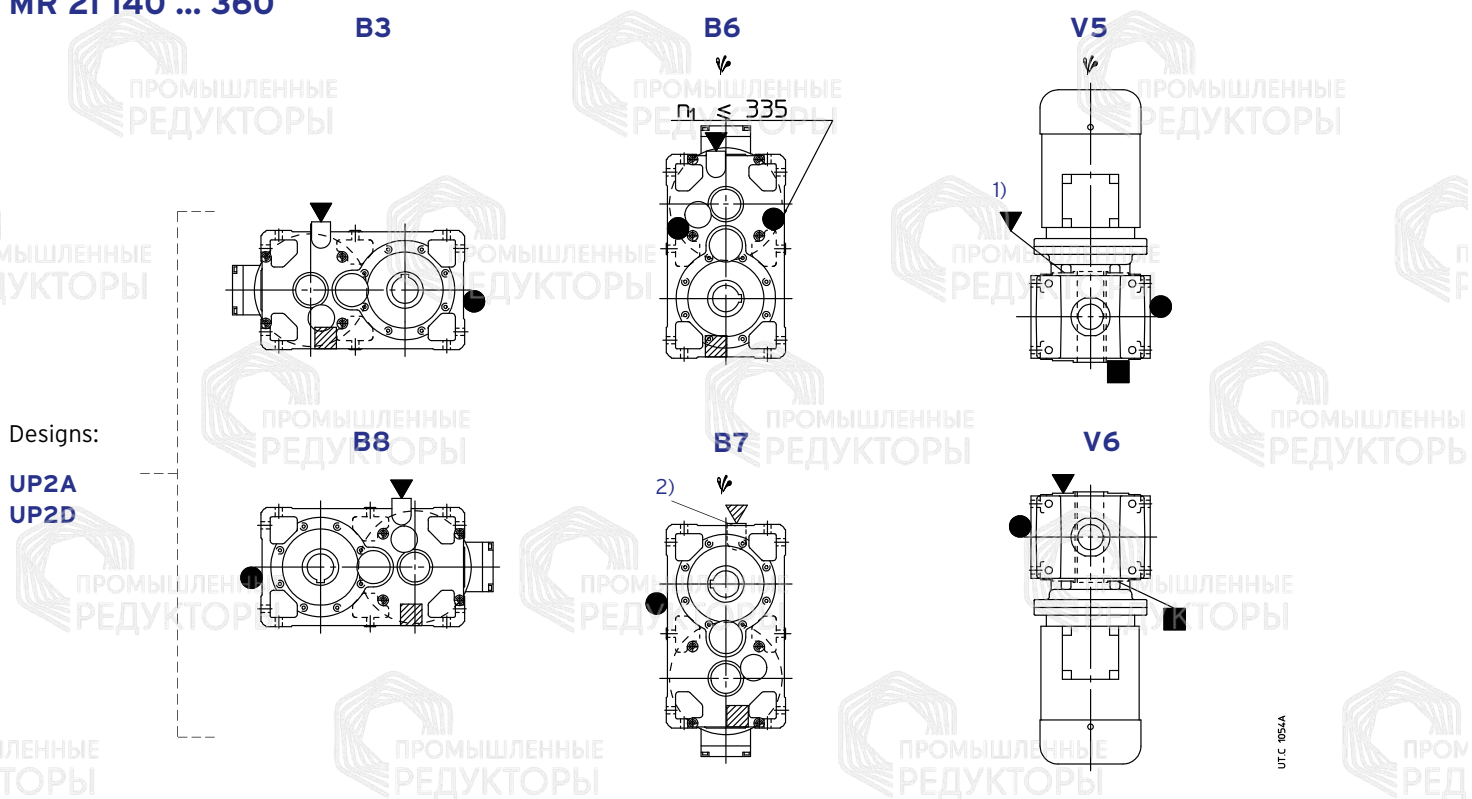
# 12 - Dimensions, designs, mounting positions of helical gearmotors

## Lubrication details

### MR 21 100, 125



### MR 21 140 ... 360



- 1) Oil filler plug possible even on low speed shaft side.
- 2) Oil filler plug possible even on opposite side.
- ▽ Possible high oil splash: for the corrective factor  $ft_3$  of nominal thermal power  $P_{t_n}$  see ch. 4.

- ▼ oil filler plug
- oil level plug
- oil drain plug
- oil filler plug with oil level dip stick
- ▽ oil filler plug on opposite side (not in view)
- oil level plug on opposite side (not in view)
- oil drain plug on opposite side (not in view)